

Autoclave usage process

The purpose of autoclaving is to sterilize equipment, instruments, and materials by using high-pressure steam at elevated temperatures. This process is crucial in killing or deactivating harmful microorganisms, including bacteria, viruses, fungi, and spores, that may be present on the items being sterilized.

1. Preparation Before Sterilization

- **Check Autoclave Functionality:**
 - Ensure the autoclave is in good working condition (check power, water supply, and settings).
 - Verify that the door is properly sealed.
 - Ensure the autoclave is clean and free from any debris or leftover material.
- **Prepare Items for Sterilization:**
 - Wrap or package instruments in appropriate autoclave bags or wraps. Some instruments are kept unwrapped.
 - Ensure items are loosely packed for adequate steam circulation.
 - For instruments, ensure sharp edges are protected (e.g., use a wrap or pouch).

2. Loading the Autoclave

- **Load Items Correctly:**
 - Place items inside the autoclave chamber, ensuring there is adequate space between items for steam penetration.
 - Place heavier items on the bottom and lighter items on top.
 - Avoid overloading the autoclave, as it may prevent proper sterilization.
- **Check for Proper Placement:**
 - Items should not obstruct the internal steam vents or door seals.

3. Check Water Level

- Verify water level is within the green markings on machine

4. Select the Appropriate Program

- **Choose Sterilization Cycle:**
 - Select the correct cycle based on the type of items being sterilized (unwrapped, pouches, packs).
 - **Temperature:** Usually between 121°C (250°F) and 134°C (273°F).
 - **Time:** Typically, 15-30 minutes depending on the cycle and material.
 - **Pressure:** Autoclave cycles generally operate under pressures of 15-30 psi.
- **Set Cycle Parameters:**
 - If not using preset programs, adjust temperature, pressure, and time based on the material being sterilized.

5. Start the Autoclave

- **Initiate the Cycle:**
 - Press the “Start” button to begin the cycle.
 - The autoclave will go through a series of stages: preheating, sterilizing, and cooling.
- **Monitor Process:**
 - Do not open the autoclave door during the sterilization process.

- Ensure the cycle completes properly, and temperature and pressure indicators are in the correct ranges.

6. Unloading the Autoclave

- **Allow Cooling:**
 - Once the cycle ends, allow the autoclave to cool down and depressurize before opening the door.
 - Wait for at least 10-15 minutes after the cycle ends to ensure everything is cool enough to handle.
- **Verify Sterilization:**
 - Check for autoclave tape or biological indicators to verify successful sterilization.
- **Unload Items Carefully:**
 - Use heat-resistant gloves when handling hot items.
 - Remove sterilized items from the chamber, taking care not to touch the chamber walls or other sterilized items.

7. Post-Sterilization Tasks

- **Clean the Autoclave:**
 - After unloading, wipe down the chamber and door to remove any residue or condensation.
 - Check the water level and fill if necessary, following the manufacturer's guidelines.
 - Report any malfunction or issue with the autoclave (e.g., temperature inconsistency, leaks, etc.).

8. Maintenance and Safety

- **Regular Maintenance:**
 - Perform regular maintenance according to the manufacturer's instructions.
 - Schedule periodic checks on pressure gauges, temperature sensors, and seals to ensure proper function.
- **Safety Considerations:**
 - Never open the autoclave while it is pressurized.
 - Always use protective gloves and eyewear when handling hot or potentially hazardous items.
 - Ensure that all staff are trained in autoclave usage and safety procedures.

Monthly Autoclave Maintenance

Monthly autoclave maintenance is essential to ensure the equipment operates safely, effectively, and consistently.

1. Ensure Consistent Sterilization Performance

- Over time, parts of the autoclave, such as seals, valves, and pressure sensors, can wear out or become less effective. Regular maintenance helps ensure that the autoclave is consistently reaching the correct temperature and pressure needed for effective sterilization.

2. Prevent Equipment Malfunctions

- Regular maintenance helps identify and address potential issues, such as leaks, faulty components, or blockages, before they cause a malfunction or breakdown. Catching problems early can prevent costly repairs and avoid unexpected downtime.

3. Extend Equipment Lifespan

- By maintaining the autoclave regularly, you can extend its operational lifespan. Cleaning and servicing key components (like heating elements, sterilization chambers, and valves) prevent premature wear and tear, ensuring that the autoclave remains in good working order for longer.

4. Ensure Safety

- Autoclaves operate under high pressure and temperature, so it's crucial to check for any safety hazards, such as damaged seals or malfunctioning pressure gauges, during regular maintenance. Keeping the equipment in good condition minimizes the risk of accidents like pressure releases, steam burns, or equipment explosions.

5. Compliance with Regulations and Standards

- Many industries, particularly healthcare and research, have strict regulatory standards for sterilization processes. Regular maintenance ensures that the autoclave complies with safety and performance guidelines set by regulatory bodies, like the FDA or OSHA.

6. Improve Efficiency

- A well-maintained autoclave operates more efficiently, reducing energy consumption and processing time. For example, cleaning the filters and checking the steam generator can help optimize the system's overall performance.

7. Maintain Documentation for Quality Control

- Regular maintenance provides documented proof that the autoclave has been properly checked and maintained, which is often required for quality control or auditing purposes. This documentation ensures that the autoclave's sterilization cycles are reliable and meet operational standards.

In summary, monthly maintenance helps ensure that the autoclave performs its sterilization function effectively, safely, and efficiently, minimizing risks and extending its useful life.

Autoclave Cleaning Process

1. Use one ounce of "Speed-Clean" in the bottom of the autoclave (DO NOT PLACE IN RESERVOIR)
2. Run one "pouch" cycle
3. Empty the reservoir
4. Refill reservoir with distilled water.
 - a. Does not need to be in the green area, somewhere in the upper red as this is a rinse cycle.
5. Run one "pouch" cycle
6. Empty reservoir
7. Refill with distilled water to green indication.

Quarterly Maintenance

1. Remove the cage and wipe-down every 3 months, replace when complete
2. Remove the filter at the bottom of the reservoir, underneath the cage.
 - a. Use a dry toothbrush to remove any debris, return when complete.

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